







**Note:**

The above exploded view is for the purpose of parts disassembly and replacement. The non-numbered parts are not kept as standard service parts.

SAFETY	REF. NO.	DESCRIPTION & NAME	QTY.	WH-WDG05LE5	WH-WDG07LE5	REMARK
	1	BASE PAN ASSY	1	ACXD52K05240	←	O
	2	O-RING (COMPRESSOR)	4	B811017	←	
	3	ANTI - VIBRATION BUSHING	4	ACXH50-00480	←	
	4	FLAT PLATE ASSY	1	ACXD64K00031	←	O
	5	NUT	4	H561049	←	
	6	O-RING (COMPRESSOR)	3	B811017	←	
	7	ANTI - VIBRATION BUSHING	3	H50055	←	
⚠	8	COMPRESSOR	1	ACXB09-09340	←	O
	9	NUT	3	H561049	←	
	10	CONDENSER COMPLETE	1	ACXB32C27490	←	O
	11	MANIFOLD TUBE ASSY	1	ACXT07K10850	←	O
	12	HOT WATER COIL - COMPLETE	1	ACXB90C01860CZ	←	O
	13	PARTICULAR PLATE	1	ACXD90-28980	←	O
	14	PARTICULAR PLATE	1	ACXD90-28990	←	O
	15	PARTICULAR PLATE	1	ACXD90-29010	←	O
	16	FOAMED POLYSTYRENE	1	ACXG07-07800	←	O
	17	EXPANTION VALVE	1	B051029	←	
	18	2-WAYS VALVE	1	ACXB02-03960	←	O
	19	RECEIVER	1	ACXB14-00760	←	O
	20	STRAINER	2	B111024	←	
	21	4-WAYS VALVE COMPLETE	1	ACXB00C03121	←	O
	22	4-WAYS VALVE	1	ACXB00-01520	←	O
⚠	23	HIGH PRESSURE SENSOR	1	ACXA50-06450	←	O
⚠	24	HIGH PRESSURE SWITCH	1	ACXA10-00710	←	O
	25	MULTIBENT TUBE	1	ACXT31-23920	←	O
	26	HOSE BAND	1	4090023	←	
	27	SOUND PROOF MATERIAL	1	ACXG30-13340	←	O
	28	SOUND - PROOF BOARD	1	ACXH15-03931	←	O
	29	SOUND PROOF MATERIAL	1	ACXG30-13380	←	O
⚠	30	FIXED INDUCTORS	1	G0C392J00060	←	O
	31	L-SHAPED TUBE	1	ACXT20-14160	←	O
	32	O-RING (TUBE)	1	ACXB81-06910	←	O
	33	L-SHAPED TUBE	1	ACXT20-14150	←	O
	34	O-RING (TUBE)	2	ACXB81-06910	←	O
	35	FILTER COMPLETE	1	ACXB51C00130	←	O
	36	TUBE ASSY	1	ACXT00-78420	←	O
	37	O-RING (PRESSURE RELIEF VALVE)	2	ACXB81-06820	←	O
⚠	38	RELIEF VALVE	1	ACXB62-00740	←	
	39	TUBE ASSY	1	ACXT00-78430	←	O
	40	O-RING (PRESSURE RELIEF VALVE)	1	ACXB81-06820	←	O
	41	TUBE CONNECTER	2	ACXT29-02620	←	O
	42	O-RING (TUBE)	2	ACXB81-06910	←	O

SAFETY	REF. NO.	DESCRIPTION & NAME	QTY.	WH-WDG05LE5	WH-WDG07LE5	REMARK
	43	HOLDER - COUPLING	1	ACXH35-02320	←	O
	44	PLUG	2	B821027	←	
	45	O-RING (PLUG)	2	ACXB81-06770	←	
	46	RETAINING RING	2	H581007	←	
	47	RETAINING RING	1	H581038	←	
	48	RETAINING RING	5	ACXH58-00370	←	
	49	SENSOR - CO. WATER IN OUT (CN-TH4)	1	ACXA50C18860	←	O
	50	O-RING (SENSOR)	2	ACXB81-06780	←	O
	51	O-RING (TERMINAL COVER)	1	ACXB81-07090	←	O
	52	TERMINAL COVER COMPLETE	1	ACXH17C00091	←	O
	53	NUT	2	ACXH56-00120	7080300J	
	54	SOUND PROOF MATERIAL	1	ACXG30-13360	←	O
	55	V-COIL CO. (4 WAY VALVE)	1	ACXA43C07580	←	O
	56	V-COIL CO. (EXPENSION VALVE)	1	ACXA43C07590	←	O
	57	PARTICULAR PLATE	1	ACXD90-29000	←	O
	58	SENSOR - CO. OUTDOOR DISCHARGE (CN-DIS)	1	ACXA50C18870	←	O
	59	SENSOR - CO. OUTDOOR HEAT & AMBIENT (CN-TH1)	1	ACXA50C18880	←	O
	60	SENSOR - CO. EVA OUTLET (CN-TH3)	1	ACXA50C18900	←	O
	61	SENSOR - CO. REF TEMP (CN-TH4)	1	ACXA50C18910	←	O
	62	FAN MOTOR BRACKET	1	ACXD54-05030	←	O
	63	FAN MOTOR DC 120W 3PH	1	L6CAYYYL0195	←	O
	64	FAN ASSY	1	ACXH03K01200	←	
	65	WASHER	1	H571075A	←	
	66	NUT	1	H561112A	←	
	67	CONTROL BOARD ASSY	1	ACXH10K03170	←	O
	68	ELECTRONIC CONTROLLER - MAIN	1	ACXA70C00100	ACXA70C00110	O
	69	O-RING (ELECTRONIC CO. - MAIN)	1	ACXB81-07210	←	O
	70	SCREW	6	H551198	←	
	71	BOX SHAPED PLATE - CO. (LEADWIRE)	1	ACXD66C00710	←	O
	72	O-RING (BOX SHAPE PLATE)	1	ACXB81-07140	←	O
	73	SCREW	4	H551198	←	
	74	TERMINAL BOARD ASS'Y	1	A28K1213	←	
	75	SCREW	2	H551198	←	
	76	CONTROL BOARD COVER	1	ACXH13K00910	←	O
	77	O-RING (CONTROL BOARD COVER)	1	ACXB81-07230	←	O
	78	CONTROL BOARD COVER - COMPLETE	1	ACXH13C06430	←	O
	79	CABINET SIDE PLATE - COMPLETE	1	ACXE04C08840	←	O
	80	HANDLE	1	ACXE16-00230G	←	O
	81	CABINET SIDE PLATE	1	ACXE04-13370	←	O
	82	CABINET FRONT PLATE - COMPLETE	1	ACXE06-05250	←	O
	83	HANDLE	1	ACXE16-00230G	←	O

SAFETY	REF. NO.	DESCRIPTION & NAME	QTY.	WH-WDG05LE5	WH-WDG07LE5	REMARK
	84	CABINET TOP PLATE - COMPLETE	1	ACXE03C02370	←	O
	85	CABINET FRONT PLATE - COMPLETE	1	ACXE06C04900	←	O
	86	HANDLE	1	ACXE16-00230G	←	O
	87	ACCESSORY - COMPLETE	1	ACXH82C24921	←	O
	88	INDICATION LABEL	1	ACXF71-17601	←	O
	89	INDICATION LABEL	1	ACXF71-17611	←	O
	90	MODEL LABEL	2	ACXF87-13521	ACXF87-13531	O
	91	DISCHARGE GRILLE - COMPLETE	1	ACXE20C08791	←	O
	92	DISCHARGE GRILLE - COMPLETE	1	ACXE20C08801	←	O
	93	BAG	1	ACXG86-04431	←	
	94	BASE BOARD - COMPLETE	1	ACXG62C02960	←	O
	95	SHOCK ABSORBER	1	ACXG70-15320	←	O
	96	SHOCK ABSORBER	1	ACXG70-15330	←	O
	97	C.C. CASE	1	ACXG50-63070	←	O

**Note:**

- All parts are supplied from PHVACCZ, Czech (Vendor Code: 00029407).
- "O" marked parts are recommended to be kept in stock.

SAFETY	REF. NO.	DESCRIPTION & NAME	QTY.	WH-WDG09LE5	REMARK
	1	BASE PAN ASSY	1	ACXD52K05240	O
	2	O-RING (COMPRESSOR)	4	B811017	
	3	ANTI - VIBRATION BUSHING	4	ACXH50-00480	
	4	FLAT PLATE ASSY	1	ACXD64K00031	O
	5	NUT	4	H561049	
	6	O-RING (COMPRESSOR)	3	B811017	
	7	ANTI - VIBRATION BUSHING	3	H50055	
	8	COMPRESSOR	1	ACXB09-09340	O
	9	NUT	3	H561049	
	10	CONDENSER COMPLETE	1	ACXB32C27490	O
	11	MANIFOLD TUBE ASSY	1	ACXT07K10850	O
	12	HOT WATER COIL - COMPLETE	1	ACXB90C01880CZ	O
	13	PARTICULAR PLATE	1	ACXD90-28980	O
	14	PARTICULAR PLATE	1	ACXD90-28990	O
	15	PARTICULAR PLATE	1	ACXD90-29010	O
	16	FOAMED POLYSTYRENE	1	ACXG07-07800	O
	17	EXPANTION VALVE	1	B051029	
	18	2-WAYS VALVE	1	ACXB02-03960	O
	19	RECEIVER	1	ACXB14-00760	O
	20	STRAINER	2	B111024	
	21	4-WAYS VALVE COMPLETE	1	ACXB00C03121	O
	22	4-WAYS VALVE	1	ACXB00-01520	O
	23	HIGH PRESSURE SENSOR	1	ACXA50-06450	O
	24	HIGH PRESSURE SWITCH	1	ACXA10-00710	O
	25	MULTIBENT TUBE	1	ACXT31-23920	O
	26	HOSE BAND	1	4090023	
	27	SOUND PROOF MATERIAL	1	ACXG30-13340	O
	28	SOUND - PROOF BOARD	1	ACXH15-03931	O
	29	SOUND PROOF MATERIAL	1	ACXG30-13380	O
	30	FIXED INDUCTORS	1	G0C392J00060	O
	31	L-SHAPED TUBE	1	ACXT20-14160	O
	32	O-RING (TUBE)	1	ACXB81-06910	O
	33	L-SHAPED TUBE	1	ACXT20-14150	O
	34	O-RING (TUBE)	1	ACXB81-06910	O
	35	FILTER COMPLETE	1	ACXB51C00130	O
	36	TUBE ASSY	1	ACXT00-78420	O
	37	O-RING (PRESSURE RELIEF VALVE)	2	ACXB81-06820	O
	38	RELIEF VALVE	1	ACXB62-00740	
	39	TUBE ASSY	1	ACXT00-78430	O
	40	O-RING (PRESSURE RELIEF VALVE)	1	ACXB81-06820	O
	41	TUBE CONNECTER	2	ACXT29-02620	O
	42	O-RING (TUBE)	2	ACXB81-06910	O
	43	HOLDER - COUPLING	1	ACXH35-02320	O

SAFETY	REF. NO.	DESCRIPTION & NAME	QTY.	WH-WDG09LE5	REMARK
	44	PLUG	2	ACXH35-02320	
	45	O-RING (PLUG)	2	ACXB81-06770	
	46	RETAINING RING	2	H581007	
	47	RETAINING RING	1	H581038	
	48	RETAINING RING	5	ACXH58-00370	
⚠	49	SENSOR - CO. WATER IN OUT (CN-TH4)	1	ACXA50C18860	O
	50	O-RING (SENSOR)	2	ACXB81-06780	O
	51	O-RING (TERMINAL COVER)	1	ACXB81-07090	O
	52	TERMINAL COVER COMPLETE	1	ACXH17C00091	O
	53	NUT	2	H561049	
	54	SOUND PROOF MATERIAL	1	ACXG30-13360	O
⚠	55	V-COIL CO. (4 WAY VALVE)	1	ACXA43C07580	O
⚠	56	V-COIL CO. (EXPENSION VALVE)	1	ACXA43C07590	O
	57	PARTICULAR PLATE	1	ACXD90-29000	O
⚠	58	SENSOR - CO. OUTDOOR DISCHARGE (CN-DIS)	1	ACXA50C18870	O
⚠	59	SENSOR - CO. OUTDOOR HEAT & AMBIENT (CN-TH1)	1	ACXA50C18880	O
⚠	60	SENSOR - CO. EVA OUTLET (CN-TH3)	1	ACXA50C18900	O
⚠	61	SENSOR - CO. REF TEMP (CN-TH4)	1	ACXA50C18910	O
	62	FAN MOTOR BRACKET	1	ACXD54-05030	O
⚠	63	FAN MOTOR DC 120W 3PH	1	L6CAYYYL0195	O
	64	FAN ASSY	1	ACXH03K01200	
	65	WASHER	1	H571075A	
	66	NUT	1	H561112A	
	67	CONTROL BOARD ASSY	1	ACXH10K03170	O
⚠	68	ELECTRONIC CONTROLLER - MAIN	1	ACXA70C00120	O
	69	O-RING (ELECTRONIC CO. - MAIN)	1	ACXB81-07210	O
	70	SCREW	6	H551198	
⚠	71	BOX SHAPED PLATE - CO. (LEADWIRE)	1	ACXD66C00710	O
	72	O-RING (BOX SHAPE PLATE)	1	ACXB81-07140	O
	73	SCREW	6	H551198	
⚠	74	TERMINAL BOARD ASS'Y	1	A28K1213	
	75	SCREW	6	H551198	
	76	CONTROL BOARD COVER	1	ACXH13K00910	O
	77	O-RING (CONTROL BOARD COVER)	1	ACXB81-07230	O
	78	CONTROL BOARD COVER - COMPLETE	1	ACXH13C06430	O
	79	CABINET SIDE PLATE - COMPLETE	1	ACXE04C08840	O
	80	HANDLE	1	ACXE16-00230G	O
	81	CABINET SIDE PLATE	1	ACXE04-13370	O
	82	CABINET FRONT PLATE - COMPLETE	1	ACXE06-05250	O
	83	HANDLE	1	ACXE16-00230G	O
	84	CABINET TOP PLATE - COMPLETE	1	ACXE03C02370	O
	85	CABINET FRONT PLATE - COMPLETE	1	ACXE06C04900	O
	86	HANDLE	1	ACXE16-00230G	O

SAFETY	REF. NO.	DESCRIPTION & NAME	QTY.	WH-WDG09LE5	REMARK
	87	ACCESSORY - COMPLETE	1	ACXH82C24921	O
	88	INDICATION LABEL	1	ACXF71-17601	O
	89	INDICATION LABEL	1	ACXF71-17611	O
	90	MODEL LABEL	2	ACXF87-13541	O
	91	DISCHARGE GRILLE - COMPLETE	1	ACXE20C08791	O
	92	DISCHARGE GRILLE - COMPLETE	1	ACXE20C08801	O
	93	BAG	1	ACXG86-04431	
	94	BASE BOARD - COMPLETE	1	ACXG62C02960	O
	95	SHOCK ABSORBER	1	ACXG70-15320	O
	96	SHOCK ABSORBER	1	ACXG70-15330	O
	97	C.C. CASE	1	ACXG50-63070	O

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